

## Installation instructions for TFF MKA 1919 Stock Adaptor



**WARNING:** It is a violation of Title 18 of the US Code, Chapter 44 section 922 ( r ) to install a folding or collapsible stock to an imported firearm without first ensuring that firearm is compliant to 922r. In the case of the MKA 1919 you need at least 4 US made 922r compliant parts in the gun before adding folding or collapsible stocks.

Completely disassemble the lower receiver, including the trigger, hammer and disconnector. Cut the stock at a 90 degree angle, to the top of the lower receiver. Make sure that the cut is square and no less than .600 to the port end where the upper receiver enters. 5/8 of an inch (.625) will work adequately.

Because of variations in the polymer stocks, some fitting of the stock adaptor to the stock may be required. A small file or dremel tool can be used to easily remove plastic material for fitting the stock adaptor.

TFF stock adaptors are provided with a 6mm bolt for attaching the upper receiver to the lower. Our stock adaptors have an oversized hole to allow for any misalignment issues due to the variations in the polymer stocks.

You should never use the bolt to pull the upper receiver back into the lower. Any binding of the stock adaptor to the back of the lower receiver may cause damage to the lower receiver. Securely seat the upper receiver and hand tighten the bolt to ensure proper alignment prior to tightening the bolt securely.